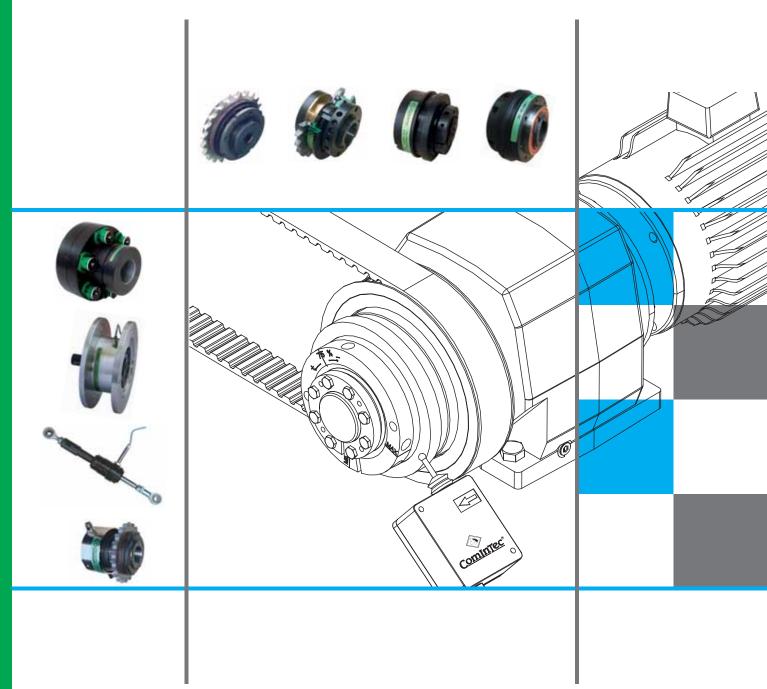
TORQUE LIMITERS - CLUTCHES

Up to 30.000 Nm of torque and 140 mm bores

(SAFETY COUPLINGS)





Sold Exclusively in North America by:



30 Wilson Drive, Suite B Sparta, NJ 07871 info@hexelus.com (973) 864-4548

TORQUE LIMITERS (SAFETY COUPLINGS) - CLUTCHES: introduction

ComInTec torque limiters (safety couplings) and clutches are mechanical components necessary to fit along the kinematic chain and are preferred to electronic safety devices because of a better response time, improved reliability, excellent configuration flexibility, easy fitting and adjustment, use at high speeds in hard environments in the presence of inertias and important masses. In fact the electronic systems, which normally act up to the transmission, present: delayed reaction time, many factors as a source of error, configuration and management complexity. The fitting of the mechanical torque limiters along the kinematic chain is therefore necessary for a reliable and complete protection, in order to improve the level of safety and the machine, according to the new EN ISO 13489-1 standards, reducing the average possible broken-down and unproductive downtime.

Benefit of our models:

- Long product life with continuous reliability.
- Optimum protection against environmental conditions.
- Simple mounting for in-line and parallel transmission.
- Easy setting and adjustment.
- 0 Highly accurate and fast machine protection.
- 0 Special designs to suit specific applications possible.
- 0 Competitive pricing without sacrificing quality.
- "Made in Italy" with certified quality.

Our main product lines:

- **Friction lines:** simple, economical, with sliding function suitable for use in dry and dusty environments.
- disengage lines: high stability during transmission with instant disengagement and the possibility of free rotation.
- **Axial lines:** Suitable for limiting compression and tension forces on crank mechanisms.
- Pneumatic clutch lines: function of the clutch- disengagement with the possibility of variation of the torque during the motion.

FRICTION TORQUE LIMITER "DF"



Sliding Safety coupling where the transmission component is fitted between two friction rings and slides when the calibrated torque is reached. The minimum required to have a low cost protection.

Torque max 23000 Nm - Max bore ø140 mm.

ECONOMIC BALLS TORQUE LIMITER "EDF"



Safety coupling with simple and compact balls inserted directly in the drive element of transmission. The disengagement occurs quickly and safely if the calibrated torque is exceeded.

Torque max 1450 Nm - Max bore ø55 mm.

ROLLERS TORQUE LIMITER "DSR"



A Roller safety coupling that allows a complete disengagement when the calibrated torque is reached. Suitable for transmitting high torque with high reliability and small size.

Torque max 12000 Nm - Max bore ø120 mm.

BACKLASH FREE TORQUE LIMITER "DSS/SG"



Ball safety coupling with high technology and backlash free transmission. Device with high sensitivity of intervention, instant and precise disconnection.

Torque max 1200 Nm - Max bore ø65 mm.

FREE ROTATION TORQUE LIMITER "DSS/SG/RF"



Backlash free Safety coupling suitable for high speeds, with free rotation without residual torque after disengagement that occurs precisely and immediately. The re-engagement is manual. Torque max 1200 Nm - Max bore ø65 mm.

MODULAR TORQUE LIMITER "DSM"



Modular Safety coupling, robust, suitable for "heavy industries" even at high speeds. After disconnection there is free rotation without residual torque. re-engagement is simple and manual.

Torque max 9000 Nm - Max bore ø140 mm.

PNEUMATIC CLUTCHES "AP"



Clutch or roller with torque control during motion and low residual torque after disengagement.

Ability to disconnect the driven portion from the driving through pneumatic control. Torque max 30000 Nm - Max bore ø120 mm.

TORQUE LIMITER FOR REDUCERS "PR"



Safety coupling to be mounted between the motor and gear unit thus reducing significantly the size of the device at the same power output. Available in both slip release versions.

Torque max 2600 Nm - Max bore ø55 mm.

AXIAL FORCE LIMITER "DSA"



Safety coupling with linear limitation of force. The <u>axial disengagement</u> can take place in both compression and tension once the calibrated force is reached, the re-engagement is automatic. Force max 4700 N - Max shaft ø20 mm.



SELECTION GUIDE

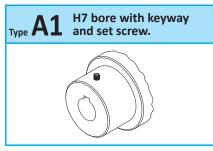
	10						99	1	1
TECHNICAL CHARACTERISTICS	DF page 7	EDF page 17	DSR page 21	DSS/SG page 31	DSS/SG/RF page 43	DSM page 49	PR page 55	DSA page 61	AP page 65
Manufactured in turned steel									
Anticorrosive treatment std. phosphate									
Compact size									
High torque possible					_		_		
Maintenance-free									
High torsional stiffness									
Modular system									
Reduced inertia									
Noise during transmission									
Suitable for high speeds									
Suitable for dusty environments									
Suitable for wet and oily									
Assembly with flexible couplings - rigid coupling possible									
ADVANTAGES AND BENEFITS		•	•	•	•	•	•	ı	•
Protect the gear motor from jamming due to foreign bodies									
Absorb starting torques without disconnecting the transmission									
Protect the film of the packaging in case of excessive traction									
O Protect slides or servomotors from impact or limit									
Keep the phases between the driving and driven after an overload									
Protect the final product from crushing or deformation									
Protect indexers overload long transmission									
Where it is necessary to complete the transmission disconnect									
Best simplicity and sensitivity compared to integrated solutions in gear box									
Protect the operating units of the machine tool from collisions									
Protecting mechanical devices during transmission at high speeds of rotation									
Engage / disengage different lines of transmission of the product									
Greater durability of all the devices, thanks to the free rotation									
Protect axial movers within the transmission from overload									
APPLICATIONS				_		_			
Conveyors									
Extruders and laminators									
Heavy Industry									
Packaging machinery and equipment									
Labelling									
Conveyors									
Machine tools and CNC									
Servo motors and linear guides									
Machines with cycle variable torque									
Agricultural machinery and earthmoving									
Winding and unwinding of coils									
Test benches									
Automotive									
Handling and eccentric cams	1								



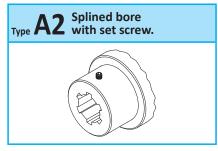


Type A Plain bored H7 hub with set screw.

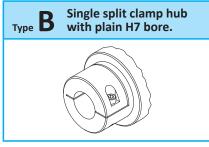
An economic and quick solution for low torque.



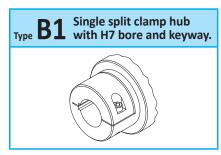
Standard solution on the hubs shown in the catalogue for horizontal assembling.



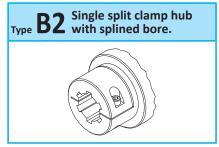
Recommended solution in the case of hard transmission.



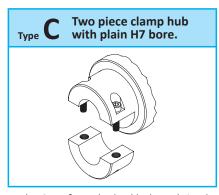
Reduction of angular backlash without change to the overall dimensions.



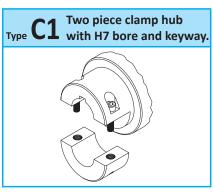
Reduction of angular backlash, during reversing drives, and high torques.



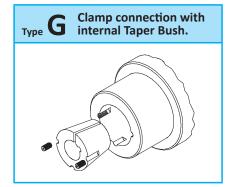
Reduction of angular backlash in the case of hard transmission.



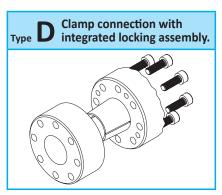
Reduction of angular backlash, and simple radial assembly/disassembly.



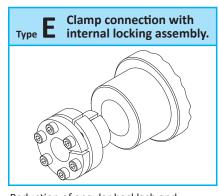
Simple assembly and reduction angular backlash, even with high torque.



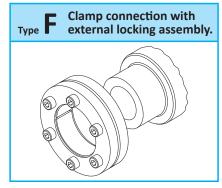
Flexibility of fitting for conical bushing without angular backlash.



Suitable for high speeds without change to standard dimensions (.../CCE version).



Reduction of angular backlash and reduced radial dimensions.



Fast and economic solution to transmit low torque.

В
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11 11 11 11 11 11 11 11 11 11 11 11 11

	Bore and Keyways according to UNI 6604 (DIN 6885-1)																	
	D	>10 12	>12 17	<17 22	>22 30	>30 38	>38 44	>44 50	>50 58	>58 65	>65 75	>75 85	>85 95	>95 110	>110 130	>130 150	>150 170	>170 200
	В Н9	4	5	6	8	10	12	14	16	18	20	22	25	28	32	36	40	45
ſ	Н	4	5	6	7	8	8	9	10	11	12	14	14	16	18	20	22	25
ſ	T1	2,5	3	3,5	4	5	5	5,5	6	7	7,5	9	9	10	11	12	13	15
ſ		1,8	2,3	2,8	3,3	3,3	3,3	3,8	4,3	4,4	4,9	5,4	5,4	6,4	7,4	8,4	9,4	10,4
	T2		+0,1 0							+0,2 0							+0,3 0	



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TORQUE LIMITERS (SAFETY COUPLINGS) - CLUTCHES: hub connection type on couplings application

		DF		EDF/F		DSR			DSS/SG		DSS/SG/RF	DS	SM .	АР
	0	2	T		-D			30						
HUB CONNECTIONS	/TAC page 11	+GAS page 12	+GEC page 12	/TAC page 20	+GTR page 27	+GAS page 27	+GEC page 28	+GAS/SG/ CCE page 38	+GAS/SG page 39	+GSF page 40	+GAS/SG page 47	+GAS page 52	+GTR page 52	+GEC page 68
O Pilot bore	•	•	•	•	•	•	•	•	×	0	•	•	•	•
O Type A	A	×	×	A	A	A	A							
⊙ Type A1	•	•	•	•	•	•	•	•	×	×	•	•	•	0
O Type A2	A	×	×	A	A	A	A							
O Type B	A	0	A	A	0	0	A	0	×	•	0	×	×	A
O Type B1	A	×	A	A	×	×	A							
O Type B2	A	×	×	A	×	×	A							
O Type C	A	×	×	A	×	×	A							
O Type C1	A	×	×	A	×	×	A							
O Type G	A	×	×	A	A	A	A							
O Type D	×	×	×	×	A	×	×	•	•	×	×	×	•	•
O Type E	A	×	×	A	A	A	A							
O Type F	A	×	×	A	A	A	•							

Symbol	Description	Notes
•	Standard supply	
0	Optional standard supply	All types of hub connections are carried out only on the finished bore. The the condition of a little of all and the conditions are carried out only on the finished bore.
A	Supplied on request	For the supply or feasibility of other types of hub locking and combinations please contact our technical department.
×	Not supplied	





TORQUE LIMITERS (SAFETY COUPLINGS) - CLUTCHES: selection and assembly

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SUMMARY CHARACTERISTICS

Model	Function	Torque	Max bore	Speed	Main characteristics	Sensitivity
DF	friction	1 ÷ 23000	140	medium - low	economic solution	medium - low
EDF/F	DF/F mechanical 7,5 ÷ 1450		55	medium - low	compact solution with balls in phase	medium - high
DSR	mechanical	10 ÷ 12000	120	medium - low	with rollers in phase or equidistant	medium - high
DSS/SG	mechanical	0,8 ÷ 1200	50	medium - high	backlash free with balls in phase or equidistant	high
DSR/SG/RF	mechanical	10 ÷ 1200	65	medium - high	backlash free rotation	medium - high
DSM	mechanical	200 ÷ 9000	140	high	free rotation for high speed	medium - high
DSS/F/SG/PR-V	mechanical	3 ÷ 720	48	medium - high	compact solution for gearbox	medium - high
DF/TAC/PR-V	friction	1 ÷ 2600	55	medium - low	economic and compact solution for gearbox	medium - low
DSA	mechanical	30 ÷ 4700 N	-	medium	axial limitation	medium - high
DSR/F/AP	pneumatic	7 ÷ 30000	120	high	mechanical roller clutch	high
DSF/TF/AP	PSF/TF/AP pneumatic 3 ÷ 875		65	medium - high	friction clutch	medium

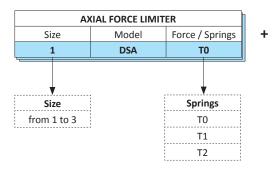
ASSEMBLY EXAMPLES





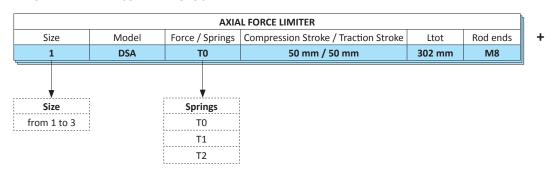
DSA - axial force limiter: additional information

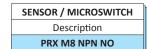
ORDER EXAMPLE MODULE ONLY



SENSOR	
Description	
PRX M8 NPN NO	

ORDER EXAMPLE COMPLETE GROUP







PNEUMATIC CLUTCHES (SAFETY COUPLINGS)

Up to 30.000 Nm of torque and 120 mm bore









AP - pneumatic clutches: introduction



- Simple and precise calibration.
- Transmission engagement / disengagement and torque limiter functions (safety coupling).
- Reliability and repetitiveness of the calibration torque.
- Torque variation whilst in motion, by pressure regulation.
- Free rotation after the disengagement through a complete disconnection between the parts.
- Low residual torque on disconnected parts.
- Models available only with finished bore.

ON REQUEST

- Complete with transmission element machined and assembled (plate wheel, pulley, gear, ...).
- O Can be supplied with various types of rigid/elastic couplings for in-line shafts transmission.
- O Possibility of shaft connection with finished bore, locking assembly or other systems.
- Available in anti-corrosive version, with specific surface treatments.

A friction clutch or roller with <u>torque adjustment even during operation</u>. Ability to disengage the drive and driven by pneumatic or electrical impulse. Low residual torque after disengagement. Calibration adjustable by changing the pressure (pneumatic) air supply.

APPLICATION FIELD

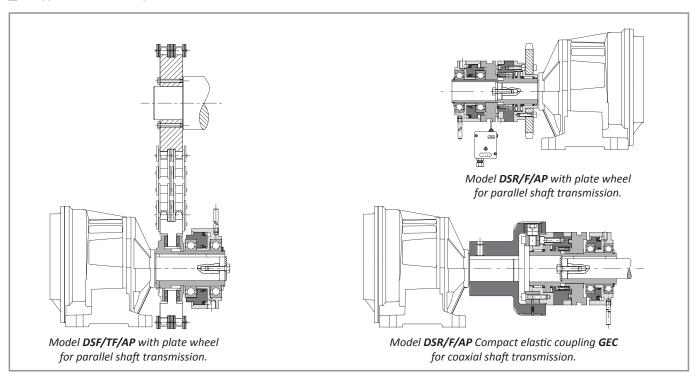
- Machines with variable torque requirements.
- Test benches.
- Coiler and uncoilers.
- Cut format systems.

ADVANTAGES AND BENEFITS

- Engage/disengage different product transmission lines.
- Maintain tension of wire/film coils.
- Regulate different torques depending on the change of the format.
- Protect the motor gearbox against every form of overload.

-	DSR/F/AP: Complete engagement-disengagement of the transmission, also for long periods	from 7 to 30000 Nm 120 mm max bore	Page 67
	DSR/F/AP + GEC: compact coaxial connection for simple maintenance without being forced to remove the coupling	from 7 to 30000 Nm 180 mm max bore	Page 68
1	DSF/TF/AP: friction motion transmission as tensioner.	from 3 to 875 Nm 65 mm max bore	Page 69
事	DSF/TF/AP/TAC: simple and economic coaxial shaft connection.	from 3 to 875 Nm 80 mm max bore	Page 70

ASSEMBLY EXAMPLES



NOTES

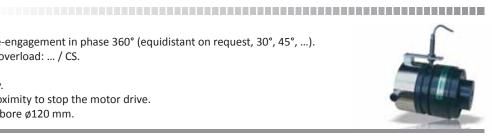
• Avoid rigid locking of the anti-rotating pin of the cylinder as it can cause imbalances during rotation

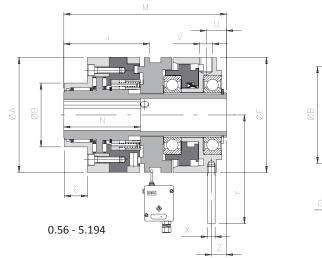


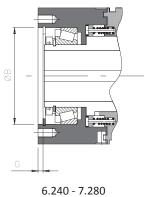


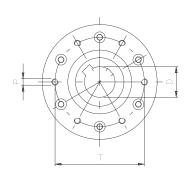
DSR/F/AP - roller phase pneumatic clutch: technical data

- 0 Transmission through rollers with re-engagement in phase 360° (equidistant on request, 30°, 45°, ...).
- 0 Free rotation for long periods after overload: ... / CS.
- 0 Suitable for high rotation speeds.
- Maintenance free for high reliability.
- Arranged to add a microswitch / proximity to stop the motor drive. 0
- Torque range: 5 30.000 Nm; max. bore ø120 mm.









DIMENSIONS

_																				
	Size		S	tandaı	rd flang	е	D H7	F		М	N		V	Z	Х	>	Inertia	a [Kgm²]	Max	Weight
	Size	A	B h7	G	Р	Т	max	F	,	IVI	IN	U	V		^	Y	Flange side	Cilinder side	speed [Rpm]	[Kg]
Г	0.56	56	38	10	M5	48	18	56	56	97	45	11,5	1/8"	7,5	6	63	0,000152	0,000301	11000	1,5
Γ	1.90	90	50	18	M5	70	25	90	67,5	127,5	60	15	1/4"	11	6	80	0,001791	0,002622	7000	5
Г	2.110	110	60	20	M6	89	38	110	85	147,5	70	17,5	1/4"	13,5	8	105	0,005122	0,006831	5000	9
Γ	3.130	130	80	19	M8	105	45	130	90,5	160	100	18,5	1/4"	14,5	8	115	0,010921	0,014132	4300	13,3
	4.160	160	100	22	M10	125	55	160	109	191,5	115	25	1/4"	17	10	146	0,030883	0,030793	3600	19
Γ	5.194	194	120	26	M12	155	65	215	125	201,5	145	30	1/4"	22	12	184	0,059572	0,093061	3200	35,8
	6.240 CB	240			M16	200	90	290		306,5										
ſ	6.240 CA	240			M16	200	90	290		356,5										
	7.280 CB	280			M20	230	120	345		320										
f									1											

TECHNICAL DETAILS ■

Size	Tanana (v. 1			Torque trans	smission [Nm] ac	cording to the p	ressure [bar]		
3126	Torque [Nm]	1	2	3	4	5	6	10	15
0.56	7 - 70	7	11	16	20	24	29	45	70
1.90	15 - 280	15	35	55	75	95	115	185	280
2.110	20 - 480	20	50	85	125	160	195	330	480
3.130	25 - 780	25	80	135	195	250	310	520	780
4.160	55 - 1335	55	150	245	340	435	530	900	1335
5.194	330 - 3970	330	550	830	1085	1340	1600	2600	3970
6.240 CB	1100 - 5800	1100	2000	3000	3900	4800	5800	-	-
6.240 CA	3400 - 15000	3400	6200	9040	11760	15000	-	-	-
7.280 CB	1500 - 7500	1500	2500	3700	5000	6200	7500	-	-
7.280 CA	7000 - 30000	5000	10000	15000	20000	25000	30000	-	-

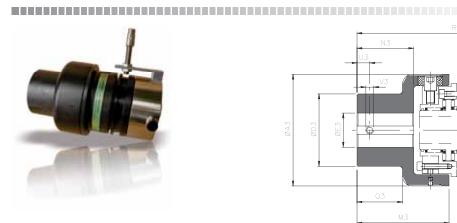
On request NOTES **III**

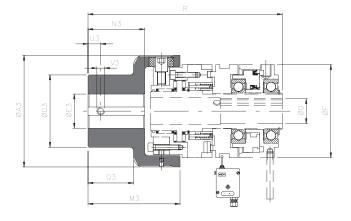
- Weights are relevant only to the pilot bore (DSR/F/AP), inertias refer to the connection (DSR/F/AP) hole max.
- Microswitches EM1 or EM2 and inductive sensor PRX see page 73





... + GEC - model with compact elastic coupling: technical data





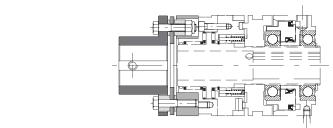
DIMENSIONS

Size	è	Torqu	e [Nm]	42	D3	E3	H7	N/2	N2	U3	V3	02	D H7	F	В	112	\/2	
DSR/F/AP	GEC	Nom	Max	A3	D3	pilot bore	max	M3	N3	03	V3	Q3	max	F	R	U3	V3	
0.56	0	70	110	78	50	10	28	63,5	32	10	M5	28	18	56	142	10	M5	
1.90	1	280	420	108	70	12	38	89	49	12	M6	44	25	90	189	12	M6	
2.110	2	570	860	130	80	15	45	111	65	15	M8	59	38	110	228	15	M8	
3.130	3	980	1500	161	100	15	60	140	85	15	M8	77	45	130	268	15	M8	
4.160	4	2340	3600	206	120	20	70	168	105	20	M10	97	55	160	323	20	M10	
5.194	5	3880	5800	239	135	30	80	201	130	20	M10	120	65	215	360	20	M10	
6.240 CB	6	15000	20000															
6.240 CA	6	15000	20000															
7.280 CB	7	30000	35000															
7.280 CA	7	7	30000	35000														

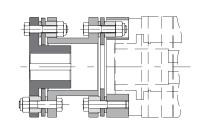
■ TECHNICAL DETAILS

Size	9			Misalig	nments				
DSR/F/AP	GEC	Angula	rα [°]	Axial	X [mm]	Radial	K [mm]	Max speed [Rpm]	Weight <i>[Kg]</i>
DSN/1/AI	GLC	continuous	intermittent	continuous	intermittent	continuous	intermittent	,	. 5,
0.56	0	1°	1° 30′	± 0,7	± 1,5	0,5	0,7	5500	1,1
1.90	1	0° 48′	1°	± 0,7	± 1,5	0,5	0,7	5000	3,3
2.110	2	0° 36′	0° 48′	± 0,7	± 1,5	0,6	0,7	4500	5,9
3.130	3	0° 30′	0° 42′	± 0,8	± 1,6	0,6	0,8	4000	10,9
4.160	4	0° 24′	0° 30′	± 0,8	± 1,6	0,6	0,8	3100	19,8
5.194	5	0° 24′	0° 30′	± 0,8	± 1,6	0,6	0,8	2800	30,5
6.240	6	0° 24′	0° 30′	± 0,8	± 1,6	0,6	0,8	-	-
7.280	7	0° 24′	0° 30′	± 0,8	± 1,6	0,6	0,8	-	-

■ OTHER COUPLING MODELS ON REQUEST



Model **DSR/F/AP** with single flexing disc coupling **GTR-S**, for applications where torsional rigidity is required and without the ability to accommodate radial misalignment.



Model **DSR/F/AP** with double flexing torsionally rigid metal disc coupling **GTR-D**, when torsional rigidity is required and ability to accommodate radial misalignment.

NOTES

▲ On request

- These details refer only for the coupling (GEC); for connection details see on page 67.
- Weights are relevant only to the pilot bore (GEC).
- Microswitches EM1 or EM2 and inductive sensor PRX see page 73

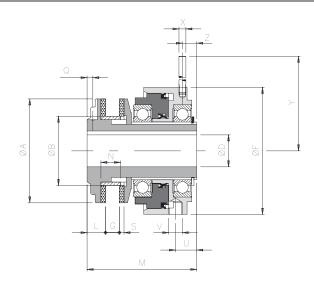




DSF/TF/AP - friction pneumatic clutch: technical data

- Friction torque transmission.
- As tensioner, brake and torque limiter (safety coupling).
- O Constant adjustment of the calibration torque.
- Available with special friction rings for specific requirements.
- Available in version to stop the transmission after an overload: .../SI.
- Torque range: 3 − 875 Nm; max. bore ø 65 mm.





DIMENSIONS AND TECHNICAL DETAILS

Size	А	B h7	D H7	F	G L		L	M	N	On request	S	U	٧	Z	Х	Υ	Inertia [Kgm²]	Max speed [Rpm]	Weight
0.50	50	36	19*	56	3,5	6	11	62	10	3,5 - M4	3	11	1/8"	7	6	58	0,000065	7600	0,7
1.70	70	45	25	90	5	10	15	85	15	4,5 - M4	4	14,5	1/4"	10,5	6	80	0,000332	5450	2,4
2.90	90	60	38	110	7	12	16	95	17	5 - M6	4	17,5	1/4"	13,5	8	105	0,001024	4250	4,3
3.115	115	72	45	130	9	16	18	113	21	5 - M6	4	18,5	1/4"	14,5	8	115	0,004192	3350	7,0
4.140	140	85	55	160	11	19	20	128	25	6 - M6	5	24,5	1/4"	17	10	146	0,008521	2750	11,9
5.170	170	98	65	215	15	22	22,5	139,5	28	6,5 - M8	5	26,5	1/4"	18	12	184	0,019153	2250	19,8

TORQUE TRANSMISSION

Size	T	Torque transmission [Nm] in according to pressure [bar]												
	Torque [Nm]	1	2	3	4	5	6	10						
0.50	3 - 20	3	5	7	9	11	13	20						
1.70	6 - 70	6	10	19	28	36	43	70						
2.90	15 - 135	15	27	42	57	73	88	135						
3.115	25 - 220	25	52	79	105	130	153	220						
4.140	70 - 330	70	115	145	175	205	230	330						
5.170	170 - 875	170	280	390	500	600	700	875						

NOTES

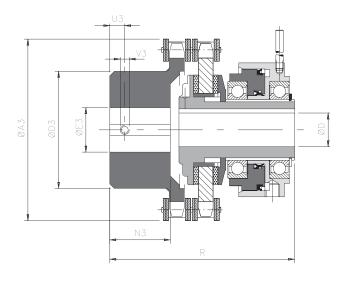
- DH7*: with reduced keyway UNI7510.
- Weights are relevant only to the connection (DSF/TF/AP), inertias refer to the connection (DSF/TF/AP) hole max.





.../TAC - version with chain coupling: technical data

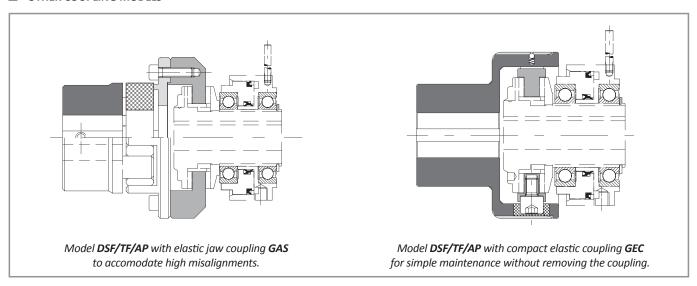




DIMENSIONS

Size	Torque [Nm]	А3	D3	E3 H7		. N3	D H7 max	F	R	U3	V3	Max speed [Rpm]	Weight
				pilot bore	max					<u> </u>			[1.9]
0.50	3 - 20	75	50	12	28	19	19	56	84	8	M4	7600	0,6
1.70	6 - 70	101	70	16	38	29	25	90	117	8	M4	5450	1,7
2.90	15 - 135	126	89	20	55	38	38	110	138	12	M6	4250	4,1
3.115	25 - 220	159	112	20	70	56,5	45	130	174	12	M6	3350	7,1
4.140	70 - 330	184	130	28	80	59	55	160	193,5	15	M8	2750	14,1
5.170	170 - 875	216	130	30	80	88	65	215	233	15	M8	2250	19,2

OTHER COUPLING MODELS



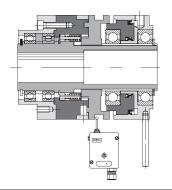
NOTES

- Data is relevant to the whole assembly (DSF/TF/AP/TAC).
- Weights are relevant only to the pilot bore (DSF/TF/AP/TAC).



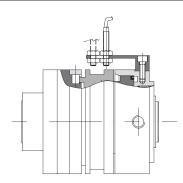


AP - pneumatic clutch: versions on request



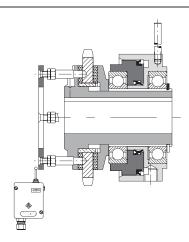
DSR/F/AP/CS

Version with ball bearings as an alternative to the rollers. Suitable for long rotation on disengagement.



.../PRX

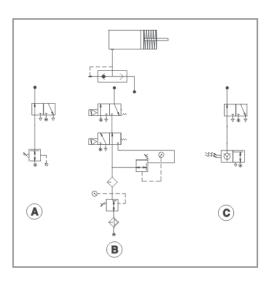
Version with proximity inductive sensor PRX M8x1, integrated into the DSR/F/AP. Compact and versatile solution, without adding equipment and/or external components.



DSF/TF/AP/SI

Friction clutch with intervention signal and further automatic re-engagement. This characteristic requires particular machining on the drive element, which has to be supplied together with the torque limiter.

AP - pneumatic clutch: additional information



EXAMPLE CIRCUIT CONNECTION TYRE

The pneumatic clutch are designed for the connection of pneumatic circuit with connection type "GAS".

Some examples for the control to the pressure are shown here:

- A) Adjustable pressure with pressure regulator.
- B) Control of two pressures using solenoid valves.
- C) Control of variable pressure by PLC.



